GRAFT POLYMER
COMBINE INCOMPATIBLE

TDS | Technical Data Sheet

GRAFTABOND™ PPH 02530M CA |Coupling Agent

Product Description

GRAFTABOND™ PPH 02530M CA is an upgraded maleic anhydride-grafted polypropylene homopolymer (PP-g-MAH) with high melt flow rate and high graft level, designed for low fogging (FOG).

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Physical Form	granules	
Bound MAH	2.6–2.8 wt %	FTIR (Internal Method)
Melt flow rate (MFR) 190 °C / 0.325 kg	18–25 g/10 min	ISO 1133
Moisture (loss on drying) 105 °C	< 0.3 %	ASTM D6980

Applications

Compatibilizer for PP/PA compounds.

Coupling agent in glass-fibre-reinforced PP for automotive applications, with reduced fogging.

Coupling agent for mineral-filled polypropylene compounds.

Improves adhesion of polypropylene to polar substrates (metals, polar plastics).

Processing & Dosage

GRAFTABOND™ PPH 02530M CA is processable on most thermoplastic processing equipment.

Preferred for: Extrusion (Compounding)

GRAFTABOND™ PPH 02530M CA is usually added at 0.65–1.5 % of the final formulation. These levels ensure the best processing conditions and application performance.

Storage and Transportation

MSDS provided to recommend safe practices during use and storage. Improper storage conditions may cause degradation and affect the product's physical properties. For easy handling and storage, it is normally packed in 25 kg bags (50 bags per pallet).

Store in the original packaging in a cool, dry, well-ventilated area, away from heat sources, moisture and direct sunlight.

Shelf Life

24 months from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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