GRAFT POLYMER
COMBINE INCOMPATIBLE

TDS | Technical Data Sheet

GRAFTABOND™ PVC 09025SM C | Compatibilizer

Product Description

GRAFTABOND™ PVC 09025SM C is a poly(vinyl chloride) (PVC) powder grafted with styrene–maleic anhydride (SMA). Made by solid-phase grafting: the monomer is grafted onto the polymer powder below its melting point.

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Physical Form	powder	
Bound SMA	2–2.5 wt % (*)	FTIR (Internal Method)
Reduced viscosity	90 mL/g	—
Moisture (loss on drying) 105 °C	< 0.5 %	ASTM D6980

(*) can be regulated to customer needs

Applications

Coupling agent for wood-filled and mineral-filled PVC compounds.

Compatibilizer for PVC compounds with polar polymers such as polyamides and polyesters.

Processing & Dosage

GRAFTABOND™ PVC 09025SM C is processable on most thermoplastic processing equipment.

Preferred for: Extrusion (Compounding)

The optimal content should be determined experimentally.

Storage and Transportation

MSDS provided to recommend safe practices during use and storage. Improper storage conditions may cause degradation and affect the product's physical properties. For easy handling and storage, it is normally packed in 25 kg bags (50 bags per pallet).

Store in the original packaging in a cool, dry, well-ventilated area, away from heat sources, moisture and direct sunlight.

Shelf Life

24 months from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

GRAFT POLYMER D.O.O.
Struge 18, Borovnica 1353 Slovenia
Company Num. 8056200000, VAT. SI 30561345
info@graftpolymer.com

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