GRAFT POLYMER
COMBINE INCOMPATIBLE

TDS | Technical Data Sheet

GRAFTALEN™ HD-XL 15025 | Crosslinkable HDPE

Product Description

GRAFTALEN™ HD-XL 15025 is an HDPE-type polymer designed to crosslink when exposed to elevated temperatures.

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Physical Form	powder	
Melt flow rate (MFR), base HDPE 230 °C / 2.16 kg	20–25 g/10 min (*)	ISO 1133
Moisture (loss on drying) 105 °C	< 0.5 %	ASTM D6980

(*) can be regulated to customer needs

Applications

Toughening additive for rotational moulding.

Can be used as a standalone material, with a crosslinking degree of > 90 %.

Provides good resistance to deformation at elevated temperatures.

Processing & Dosage

Best used in rotational moulding. It can be mixed with other PE rotomoulding powders or used on its own.

Storage and Transportation

MSDS provided to recommend safe practices during use and storage. Improper storage conditions may cause degradation and affect the product's physical properties. For easy handling and storage, it is normally packed in 25 kg bags (50 bags per pallet).

Store in the original packaging in a cool, dry, well-ventilated area, away from heat sources, moisture and direct sunlight.

Shelf Life

12 months from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

GRAFT POLYMER D.O.O.
Struge 18, Borovnica 1353 Slovenia
Company Num. 8056200000, VAT. SI 30561345
info@graftpolymer.com

The data listed here falls within the normal range of properties, but they should not be used to establish specification limits nor used alone as the basis of design. The GRAFT POLYMER Company assumes no obligations or liability for any advice furnished or for any results obtained with respect to this information. All such advice is given and accepted at the buyer's risk. The disclosure of information herein is not a license to operate under, or a recommendation to infringe, any patent of GRAFTABOND™ or others. Since GRAFT POLYMER cannot anticipate all variations in actual end-use conditions, GRAFT POLYMER makes no warranties and assumes no liability in connection with any use of this information.